



## INTERNATIONAL MARKETING, INC. TECHNICAL BULLETIN

**SUBJECT:** 2020 Blaster Start-up/Recharging

**DATE:** February 20, 2002

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### 2020 Start-up Package

#### ESSENTIAL MATERIALS FOR THE FIRST 100-200 HOURS

<u>QTY</u>	<u>PART #</u>	<u>DESCRIPTION</u>
1 Ton	WR2020STBD	2020 Shot/Grit Blend

FOB Point of Origin

Additional steel scrap supplement charge may vary month to month.

Essential procedure to begin and maintain a good “working mix” to ensure optimum blast performance:

1. Approximately ¼ ton of the 2020 shot/grit blend is needed to charge (fill) the 2020 blaster to begin the working mix.
2. Remaining ¾ ton of the 2020 shot/grit blend will provide approximately 150 hours of operation. 70-80 hours into the blaster operation, order another ton. Upon its arrival, begin adding the 2020 blend in regular intervals to maintain a good, sharp working mix (½ lb. per 3-minute blast cycle = 5 lb. per ½ hour).
3. Keep sufficient Blend in stock so the working mix will always be consistently maintained.
4. If at any time the 2020 blaster is cleared out or drained of its working mix, the machine must be recharged with the 2020 Blend and start-up procedures followed.

\* **NOTE:** DO NOT VOID WARRANTY. These procedures must be followed for new start-ups and recharging. Not following the above outlined procedures will void warranty. The use of another shot blast media (such as 460/550) will damage the interior cabinet of the Blast Module and will void the warranty.

**Questions regarding the above technical bulletin may be directed to:**

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